

## Abstract of the Disclosure

One-component moisture-curing hot melt adhesive  
5 compositions based on reaction products from di- or  
polyisocyanates and polyether-polyols, crystalline or  
partly crystalline polyester-polyols and low molecular  
weight polymers from olefinically unsaturated monomers and  
optionally hydroxylated tackifying resins are suitable for  
10 high-strength and ageing-resistant gluing of profiles of  
plastics to one- or multilayer acrylate films